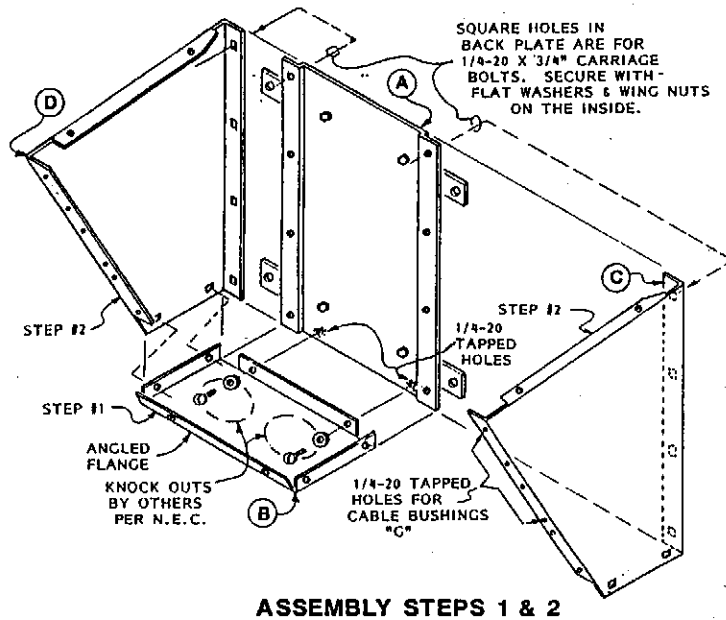


# SERVICE HEAD ASSEMBLY INSTRUCTIONS

REMOVE ALL PARTS FROM THE CARTON AND IDENTIFY USING THE BILL OF MATERIAL PROVIDED. FAMILIARIZE YOURSELF WITH THE PARTS AND COMPLETELY READ ALL INSTRUCTIONS BEFORE STARTING TO ASSEMBLE THE SERVICE HEAD.

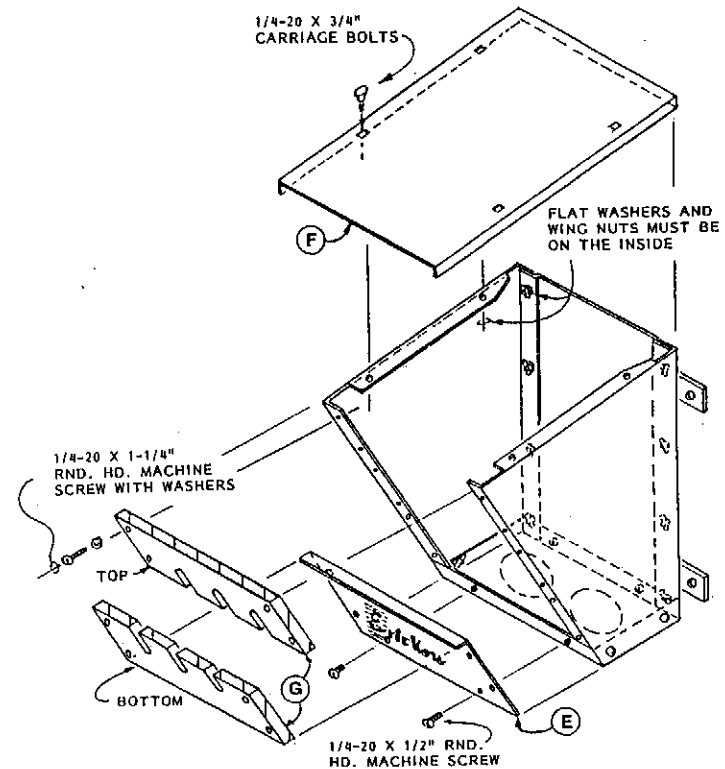
DETERMINE THE LOCATION OF THE CONDUITS IN THE BOTTOM PLATE (B) AND PULL KNOCK OUTS AS REQUIRED PER N.E.C.

AT THIS POINT THE SERVICE HEAD SHOULD BE MOUNTED TO THE BUILDING. ATTACH THE CONDUIT, LOCK NUTS AND INSULATING BUSHINGS. CONDUCTORS MAY NOW BE INSTALLED ALLOWING SUFFICIENT CABLE AT THE TOP TO FORM THE REQUIRED DRIP LOOP.



## STEP #

1. SECURE THE BOTTOM PLATE (B) (WITH KNOCK OUTS FOR CONDUITS ALREADY PULLED) TO THE BACK PLATE (A) WITH 1/4-20 X 1/2" LONG SCREWS. THE ANGLD FLANGE MUST BE TO THE FRONT.
2. FASTEN SIDES TO BACK PLATE (A) AND BOTTOM PLATE (B) WITH 1/4-20 X 3/4" CARRIAGE BOLTS. BE SURE THAT THE BACK FLANGES OF THE SIDES ARE BETWEEN THE VERTICAL OFFSET ON THE BACK PLATE AND THE MOUNTING BARS.



3. FASTEN THE LOWER FRONT PLATE (E) TO THE SIDES (C) & (D) WITH 1/4-20 X 1/2" LONG SCREWS. SCREWS SHOULD BE LEFT LOOSE TO ALLOW FOR ADJUSTMENT.
4. PLACE THE BOTTOM CABLE BUSHING (C) ON THE TOP FLANGE OF THE LOWER FRONT PLATE (E). FASTEN WITH 1/4-20 X 1-1/4" LONG SCREWS AND FLAT WASHERS. LEAVE SCREWS LOOSE TO ALLOW FOR ADJUSTMENT.